

SPEC SHEET + MEASUREMENTS

GILDAN®

Gildan® Heavy Blend™ Crewneck Sweatshirt. 18000

Product photo



The Heavy Blend collection is now made with finer yarns and new MVS Air spinning technology, which improves the fabric by reducing pilling, enhancing durability and creating a smoother printing surface.

- 8-ounce, 50/50 cotton/poly
- 60/40 cotton/poly (Heathers)
- Double-needle stitching at waistband and cuffs
- 1x1 rib knit collar, cuffs and waistband with spandex
- Safety Green is compliant with ANSI/ISEA 107 high-visibility standards
- Recycled, high-performing black tear-away label

Sketches



front



back

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PRODUCT MEASUREMENTS

	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Body Length at Back	26	26	27	28	29	30	31	32	33
Chest	18	20	22	24	26	28	30	32	34
Sleeve Length from Center Back	32 1/2	33	34	35	36	37	38	39	40

Body Length at Back: Measured from high point shoulder to finished hem at back.

Chest: Measured across the chest one inch below armhole when laid flat.

Sleeve Length from Center Back: Measure from Center Back neck to shoulder point to sleeve hem.

SIZE CHARTS

	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	30-32	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64

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HOW TO MEASURE



CHEST

Measure under the arm and around the fullest part of the chest with arms down, keeping tape horizontal.

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COLORS



Ash
PMS COOL
GRAY 3C



Black
PMS 426C



Cardinal Red
PMS 1955C



Carolina Blue
PMS 659C



Charcoal
PMS COOL
GRAY 10C



Cherry Red
PMS 187C



Dark
Chocolate
PMS 412C



Dark Heather
PMS 7545C



Fan Charcoal
Heather
PMS 4195C



Fan Dark
Green
PMS 554C



Fan Deep
Royal
PMS 3597C



Forest Green
PMS 5535C



Garnet
PMS 188C



Gold
PMS 1235C



Graphite
Heather
PMS 424C



Heather Dark
Green
PMS 5545C



Heather Dark
Maroon
PMS 7421C



Heather Dark
Navy
PMS 5275C



Heather Deep
Royal
PMS 7684C



Heather
Scarlet Red
PMS 703C



Heather Sport
Dark Navy



Heather Sport
Royal



Heliconia
PMS 213C



Indigo Blue
PMS 5405C



Irish Green
PMS 2252C



Kiwi



LegionBlue



Light Blue
PMS 543C



Light Pink
PMS 684C



Maroon
PMS 7644C



Military Green
PMS 5615C



Navy
PMS 533C



Neon Blue
PMS 2145C



Orange
PMS 2026C



Plum



Purple
PMS 2112C



Red
PMS 199C



Royal
PMS 7686C



Safety Green
PMS 382C



Safety Pink
PMS 1915C



Sand
PMS 7528C



Sapphire
PMS 641C



Sport Grey
PMS COOL
GRAY 7C



White